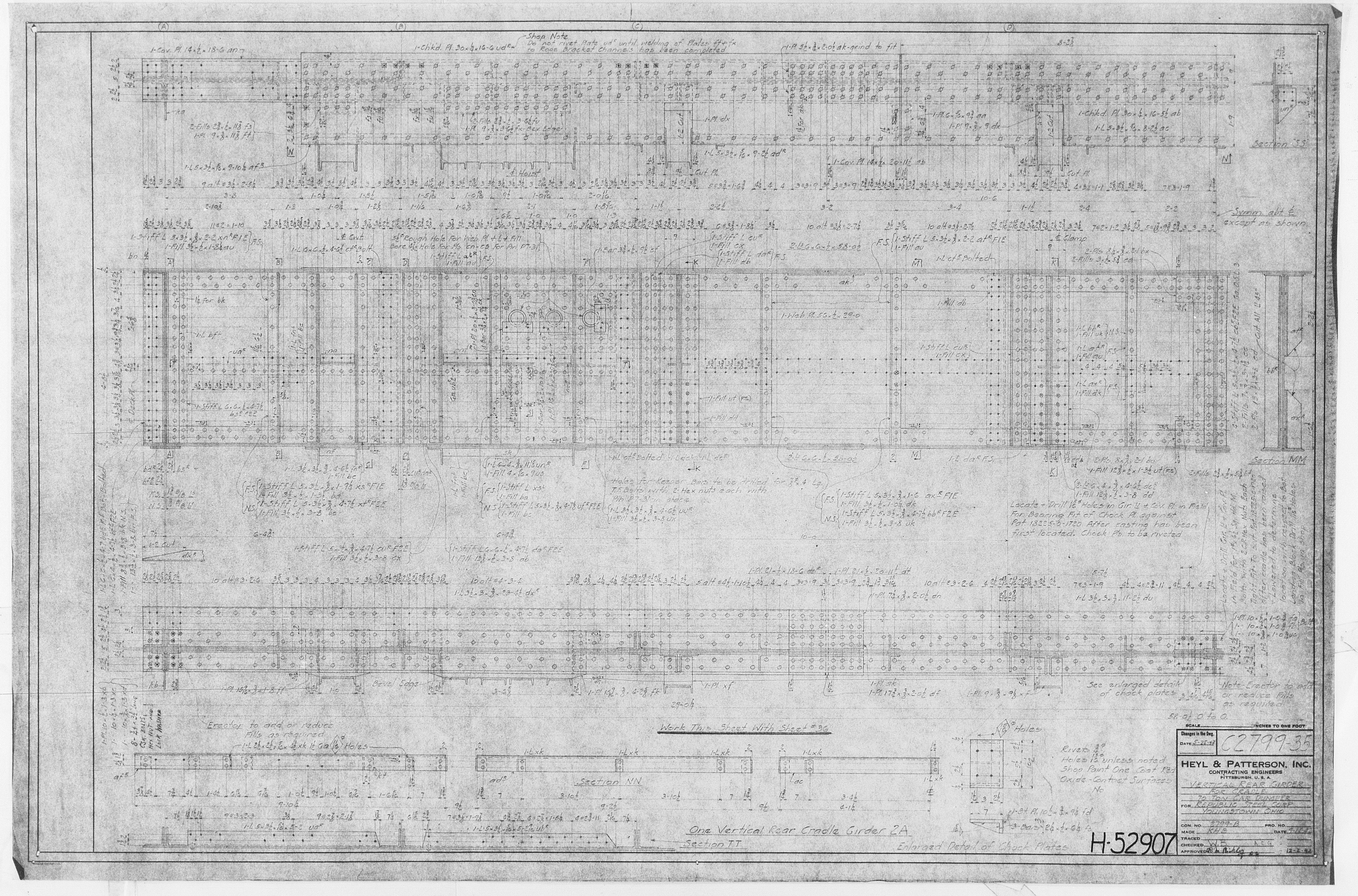
Shop Note
Do not rivet Plate ud^R until welding of Plates ft+fx to Rope Bracket Channels has been completed
Section SS
Symm. abt ℄ except as shown
Section MM
Locate + Drill 1/16 Holes in Gir. L + Cov. Pl. in Field For Bearing Fit of Chock Pl. against Pat. 18225-6-1720 After casting has been first located. Chock Pls. to be riveted
Bevel Edge
See enlarged detail of chock plates
Note-Erector to add or reduce Fills as required
Work This Sheet With Sheet #36
Erector to add or reduce Fills as required
Section NN
Section TT
One Vertical Rear Cradle Girder 2A
Enlarged Detail of Chock Plates
Rivets 3/4 Holes 13/16 unless noted
Shop Paint One Coat Red Oxide-Contact Surfaces No
SCALE INCHES TO ONE FOOT
Changes in the Dwg.
DATE 5-26-42
C2799-35
HEYL & PATTERSON, INC.
CONTRACTING ENGINEERS
PITTSBURGH, U.S.A.
VERTICAL REAR GIRDER FOR CRADLE
70 TON CAR DUMPER
FOR REPUBLIC STEEL CORP
YOUNGSTOWN OHIO
CON. NO. 2799-B
PRO. NO.
MADE KHB
DATE 9-15-42
TRACED
CHECKED W.B.
APPROVED R. M. Bickley
12-2-42
H-52907