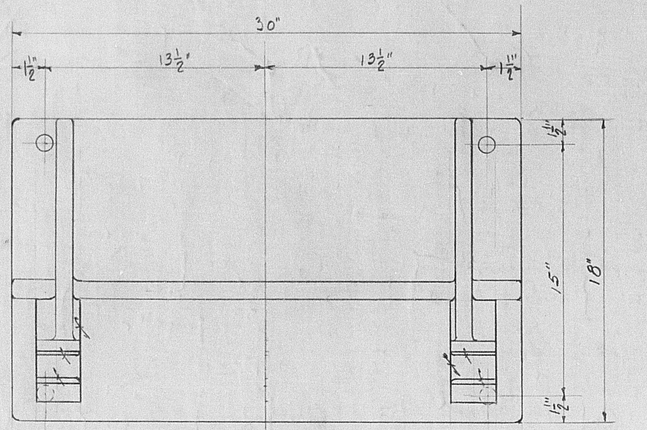
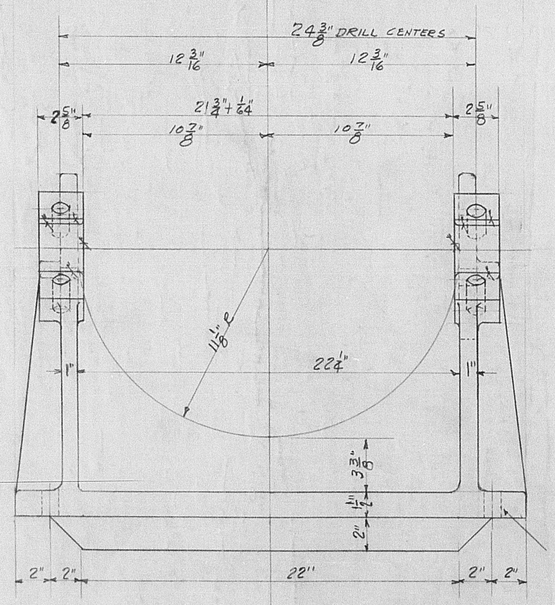
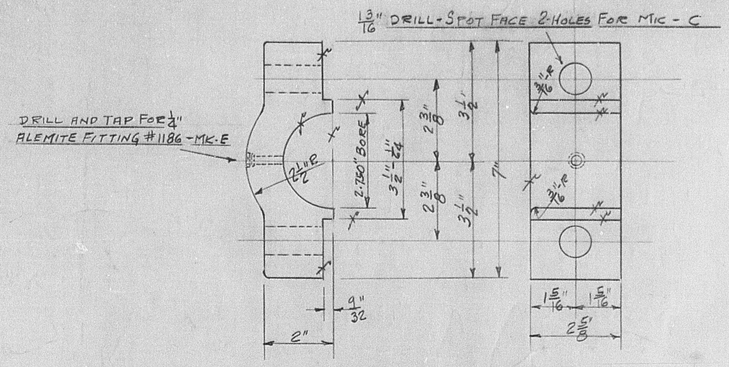
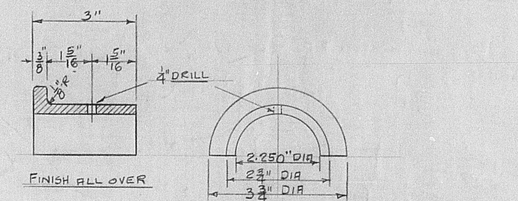




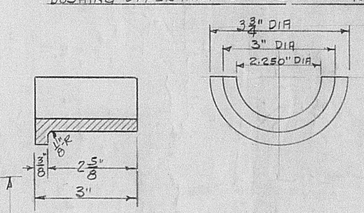
14"-STROKE CYLINDER STAND - WELDED STEEL-MK-A



BEARING CAP-STEEL MK-B

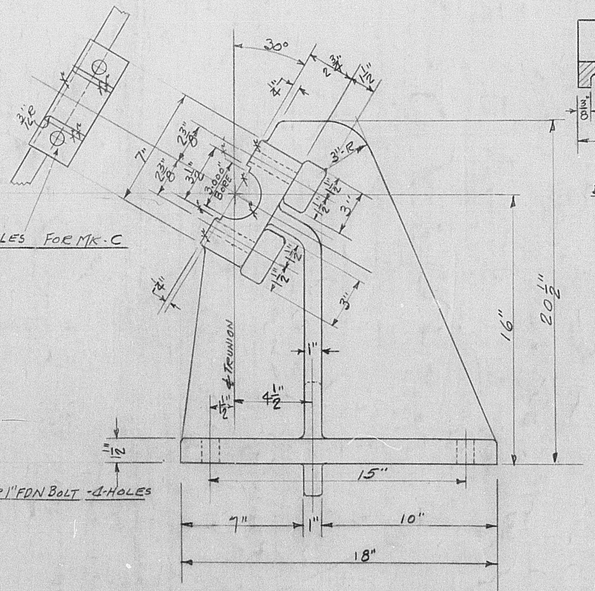


BUSHING UPPER HALF BRONZE PATT #KB 2291-MK-A



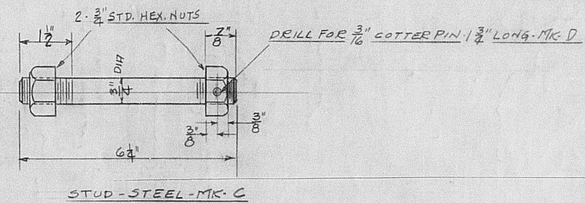
FINISH ALL OVER

BUSHING LOWER HALF BRONZE PATT #KB 2291



1 3/16" DRILL-4-HOLES FOR MK-C

1 1/8"-DRILL-SPOT FACE FOR 1" FDN BOLT-4-HOLES



STUD-STEEL-MK-C

NO. REQD.	NO. REQD.	MARK	MATERIAL	DESCRIPTION	REMARKS	EST. WGT.
				BILL OF MATERIAL 2935-549		

REFERENCE DRAWINGS:
K-39100-GEN. ARRGT. HANDLING TABLES
K-39126-K39127-FOUNDATION

APPROVED
John Humphrey
W. J. Manley
[illegible] 6/1/57
J. H. Troop
R. L. Thornley

REVISION NO.	DATE	BY
1		
2		
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REPUBLIC STEEL CORPORATION
YOUNGSTOWN DISTRICT OHIO

WORKS: ELECTRIC WELD TUBE
DEPARTMENT: NO. 1 MILL FINISHING DEPARTMENT
5⅝" B AND O CUT OFF MACHINE
MACHINE HANDLING TABLES
14" CYLINDER BEARING STAND DETAILS

SCALE 3" = 1'-0" = 12"
DRAWN C.W.H. DATE 7-7-57
CHECKED S.W.W. DATE 7-17-57
CHECKED SAFETY DATE
APPROVED DATE

K-40485

A. & B. SMITH CO., PGH.