A-10234

1⅝" DRILL FOR BOLTS MK-K DWG# R10212

PIN BOLT STEEL-MARK-G 8 REQ'D.

DRILL FOR ½" SPLIT PIN

1⅝" DRILL FOR MK-K DWG# R10212

⅝" DRILL FOR MK-S.

TAPER ⅛" PER FT

TAPER ⅛" PER FT

① STAND STEEL CASTING-PATT. NO. 407 2 REQ'D.

SLIDE STEEL CASTS - PATT. NO. 482 4 REQ'D.

SEE DRWG A-27557 FOR ALTERATION

DRILL FOR ¼" PIN

PIN BOLT - STEEL
2 REQ'D. L = 13'-10½" MARK-B
2 REQ'D. L = 13'-7½" MARK-C
2 REQ'D. L = 11'-4" MARK-E

PIN BOLT STEEL-MARK-D 2 REQ'D.

① STAND STEEL CASTING-PATT. NO. 408 2 REQ'D.

DRILL & REAM FOR 2½" TURNED BOLTS 27¼" LONG STEEL-MARK-F 12 REQ'D.

2½" TURNED BOLTS 2'-3¾" LG. STEEL-MARK-H 2 REQ'D.

2½" TURNED BOLTS 2'-11½" LG. STEEL-MARK-J 2 REQ'D.

① REVISED 3-24-36 J.W.

SEPARATOR - CAST IRON

2 REQ'D	X = 3'-4¾"	PATT. NO. 411-A
2 "	X = 3'-6½"	PATT. NO. 411-C
2 "	X = 2'-11½"	PATT. NO. 411
2 "	X = 3'-6"	PATT. NO. 411-B

TIE BOLT STEEL-MARK-A 4 REQ'D.

SEE DRWG A-27557 FOR ALTERATION.

SLIDE STEEL CAST. PATT. NO. 403 4 REQ'D.

NOTE - ANY CHANGE MADE IN FIELD FROM THIS DRAWING MUST BE REPORTED TO E.N.G.R. DEPT.

40" BLOOMING MILL MANIPULATOR
DETAILS OF STANDS, SLIDES, SEPARATOR ETC.

T.B.P. N.P.
MAR. 31-1911
1-1½"=1'-0"
A10234

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