S-6591.

CORE FOR 1¼" FOUNDATION BOLTS. MK. B.

CYLINDERS - STEEL CASTING.
ONE REQD PATT # S.G. 498.

DRILL FOR 1" FITTED BOLTS. MK. C.

BUSHING - BRONZE
TWO REQD PATT # S.G. 1002

HALF SECTION ON BB

HALF SECTION ON AA

NOTE:
CASEHARDEN ALL LUGS.

ROCKER
STEEL CASTING.
ONE REQD PATT # S.G. 502.

D.F.K. McK Co
T.L.F.
6-1-09

BUSHING
BRONZE PATT # S.G. 830
2 - REQD.

¼" DRILLED HOLES FOR ¼" BOLTS MK. A

GLAND - CAST IRON

TWO REQD - PATT # S.G. 504.

CORE 1½ DIA.

NOT USED
WASHER - CAST IRON
FOUR REQD.

PLUNGER
COLD ROLLED STEEL

TWO REQD - MK. F.

½" NUT - STEEL
TWO REQD - MK. H.

½" SET SCREW - STEEL
TWO REQD - MK. G.

DRILL FOR 1½" TURNED BOLT MK. D.

DRILL FOR 1" FITTED BOLTS MK. C.

¾" STEEL PLATE.
TWO REQD - MK. E.

NOT USED
BASE PLATE - CAST IRON
ONE REQD.

BOLT - STEEL FORGING
FOUR REQD - MK. C.

T-HEAD BOLT - STEEL FORGING
FOUR REQD MK. A.

NOT USED
BOLT - STEEL
CYLINDER TO BASE.
4 REQD - MK J.

BOLT - STEEL FORGING.
TWO REQD MK. D.

BOLT PN. MK K.

NOT USED
WASHER - CAST IRON
TWO REQD - PATT # S.G. 503.

FOUNDATION BOLT - STEEL
FOUR REQD - MK. B.

NOTE: FOR GENERAL ARRANGEMENT OF STARTING GEAR SEE DRG. No. S-6468. Nos. SPECIFIED ARE FOR ONE ENGINE.

DETAILS OF STARTING GEAR
FOR TABLE B ENGINES
BESSEMER WORKS — R.I. & S. Co.
YOUNGSTOWN OHIO — OCT 22-09.
SCALE 6"-1" 4"-1" 1"-1'-0"

REVISED - FEB 16-1914 - C.C.W.
" AUG 8 - " -
" AUG 11-1915 W.T.D.

S-6581.